PRODUCT DATA SHEET
EVERBUILD FILL ONCE®

A REVOLUTIONARY NEW READY MIXED FILLER

PRODUCT DESCRIPTION

EVERBUILD FILL ONCE® is a revolutionary new ready mixed filler made with Expanded Micro-Sphere Technology (EMT) making it ideal for filling large or small holes in ONE application without the need for building up of layers. Formulated to outperform conventional fillers EVERBUILD FILL ONCE® provides a smooth, fine finish that won't shrink back after setting and will only require minimal or no sanding. EVERBUILD FILL ONCE® will set hard so it can support nails or screws directly into solid substrates. It is ideal for repairs to plaster, wood, brick, stone and rendering.

USES

Fills gaps and holes in:
▪ Plaster
▪ Brick
▪ Stone
▪ Wood
▪ Render

CHARACTERISTICS / ADVANTAGES

▪ Fills in one go- No need to build up layers of filler - fills up to 50mm deep in one application.
▪ Can be nailed or screwed once fully dried.
▪ Easy to use - lightweight paste is incredibly easy to apply.
▪ No sanding required - finishes to a smooth surface.
▪ No sagging - the lightweight properties prevent sagging even on ceilings.
▪ Non-shrink - will not shrink back whilst drying.
▪ Quick drying - ready to paint/paper in just 30 minutes.
▪ Overpaintable with most solvent based and emulsion paints.
▪ Overstainable.
▪ Internal/external use.
▪ Dries brilliant white.

Movement Accom	Low
Maximum Fill	50mm in one coat – further layers may be built up
pH	8.5 – 9.5

PRODUCT INFORMATION

Packaging	325ml and 650ml tubs
Appearance / Colour	Lightweight brilliant white paste.
Shelf Life	12 months from date of manufacture when stored according to manufacturer's instructions.
Storage Conditions	Store in original container between 5-20°C. Ensure lid is tightly closed and the plastic disc is pressed firmly into the surface of the filler after use.
Density	0.39 – 0.43g/cm³ @ 20°C
Layer Thickness	Maximum 50mm
Ambient Air Temperature	5°C to 30°C
Drying time	30 minutes at 20°C 50% R.H.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Surfaces must be clean sound and dry. Remove any loose or friable materials from the area to be filled and prime where necessary with EVERBUILD PVA BOND diluted 1 part to 4 parts water. Stir EVERBUILD FILL ONCE® into a smooth paste using a suitable filler knife.

APPLICATION

Apply using a flexible filler knife, smoothing down to achieve a perfect surface that won't need sanding. When filling a large surface area, it may not always be possible to achieve a completely level finish. However, EVERBUILD FILL ONCE® can be sanded if necessary once dry. Deep holes up to 50mm can be filled in one application with no need to build up in several layers. EVERBUILD FILL ONCE® can be papered over, or painted with water based paints as soon as the surface is dry – approximately 30 minutes – depending on depth and drying conditions. When using oil based paints, allow 12 hours to dry.

LIMITATIONS

- Do not use in areas subject to continuous water immersion.
- If used externally, over painting is essential.
- Do not allow water contact within 24 hours of application.
- Absorption of paint on the filler may be different to surrounding areas, if filler shows through after painting, simply apply further coats.
- Drying time will be significantly extended when filling deeper holes, always check prior to overcoating that fill once has sufficiently cured.
- Nails and screws – allow approximately 7 days drying period before applying, dependent on depth.
- Always follow manufacturer's instructions carefully. As the company cannot be aware of all the applications and materials its product may be used on, it is the user's responsibility to determine suitability for use. If in any doubt please contact Technical Services for advice.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Consult MSDS for full list of hazards.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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